

ABSTRACT OF THE DISCLOSURE

1 A process for coating laundry detergent or
cleaning product tablets that contain builder(s) and
5 also, if desired, further laundry detergent and
cleaning product ingredients, by transporting the
tablets on a conveyor belt provided with a multiplicity
of apertures and forcing coating material through the
conveyor belt apertures from below with a force such
10 that the coating material forced over the conveying
plane forms a surge through which the tablets are
transported.